

## CdTe portfolio offers commercial ready high efficiency solar

### Abstract

At production costs less than \$.80/Watt, Cadmium Telluride (CdTe) thin film technology exists as the lowest cost per watt choice for solar technology. This is due partly to the single-phase nature of the absorber layer and the ease by which the CdTe source material can be formed into thin films needed to produce modules.

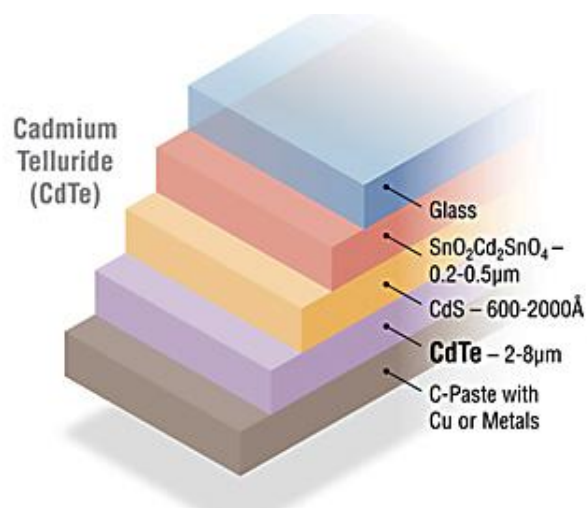
During the 20+ years of research, NREL's CdTe Group has directed their efforts at producing CdTe structures that allow more light to penetrate the top layers of the device to achieve high efficiency. Theoretical efficiencies for these devices are greater than 26% and laboratory efficiencies of 17% for a solar cell have been demonstrated by NREL. The combination of low cost and increasing efficiencies have made CdTe based thin-film solar cell modules one of the fastest-growing segments of commercial production. Worldwide CdTe solar cell production has been predicted to increase to over 6,500 MW by 2015, 4X 2010 levels, with sales doubling during this same period to over USD \$4 billion.

### Technical Description

Thin-film CdTe solar cells are one of the most promising thin-film PV devices because their bandgap of 1.45 eV is an excellent match with the solar spectrum. Since these are direct bandgap semiconductors with high absorption coefficient, only very thin absorber layers are required to absorb the photons. A simplified method for fabricating a thin-film semi-conductor heterojunction photovoltaic device includes depositing a layer of cadmium stannate and a layer of zinc stannate on a transparent substrate, both by radio frequency sputtering at ambient temperature. This is followed by depositing dissimilar layers of semiconductors such as cadmium sulfide and cadmium telluride, and heat treatment to convert the cadmium stannate to a substantially single-phase, spinel crystal structure material. Preferably, the cadmium sulfide layer is also deposited by radio frequency sputtering at ambient temperature, and the cadmium telluride layer is deposited by close space sublimation at an elevated temperature effective to convert the amorphous cadmium stannate to the polycrystalline, spinel structure cadmium stannate.

### Development Stage

This portfolio has been transferred to commercial processes currently used in producing high-performance modules



Schematic illustration of a typical CdTe superstrate thin-film PV device. In this design, the layers of the device are deposited onto a glass "superstrate" that allows sunlight to enter. The sunlight passes through the glass and produces electrical current and voltage in the lower layers. The world-record NREL CdTe device is based on this structure and

# Technology Available for Licensing



## Availability

The intellectual property rights covering both the novel materials and methods of producing these materials are currently available for license. NREL has one remaining license for this method of producing high efficiency CdTe solar modules and is entertaining interested parties.

## Sample Benefits

- Increase in efficiency
- Improved production yield

## Potential Applications

- Low-cost solar module production (roll-to-roll processing).

## Patents Included

NREL 96-49 US PATENT 5,909,632

*Use of separate ZnTe interface layers to form OHMIC contacts to p-CdTe films*

NREL 95-35 US PATENT 5,922,142

*Photovoltaic devices comprising cadmium stannate transparent conducting films and method for making*

NREL 98-39 US PATENT 6,137,048

*Process for fabricating polycrystalline semiconductor thin-film solar cells, and cells produced thereby*

NREL 97-21 US PATENT 6,169,246

*Photovoltaic devices comprising zinc stannate buffer layer and method for making*

NREL 95-45 US PATENT 6,221,495

*Thin transparent conducting films of cadmium stannate*

NREL 96-48 US PATENT 6,281,035

*Ion-beam treatment to prepare surfaces of p-CdTe films*

NREL 96-52 US PATENT 6,458,254

*Plasma & reactive ion etching to prepare ohmic contacts*

## Technology Transfer Contact

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